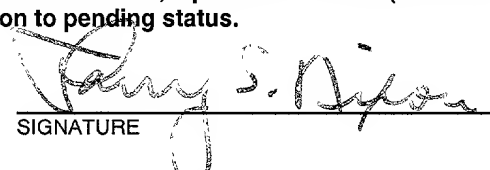


U.S. APPLICATION NO. (if known, see 37 C.F.R. 1.5) <b>09/600260</b>		INTERNATIONAL APPLICATION NO. <b>PCT/IL99/00024</b>		ATTORNEY'S DOCKET NUMBER <b>2111-15</b>	
17. <input checked="" type="checkbox"/> The following fees are submitted:				<b>CALCULATIONS</b> PTO USE ONLY	
<b>BASIC NATIONAL FEE (37 C.F.R. 1.492(a)(1)-(5)):</b> -- Neither international preliminary examination fee (37 C.F.R. 1.482) nor international search fee (37 C.F.R. 1.445(a)(2)) paid to USPTO and International Search Report not prepared by the EPO or JPO .....\$970.00 -- International preliminary examination fee (37 C.F.R. 1.482) not paid to USPTO but International Search Report prepared by the EPO or JPO.....\$840.00 -- International preliminary examination fee (37 C.F.R. 1.482) not paid to USPTO but international search fee (37 C.F.R. 1.445(a)(2)) paid to USPTO .....\$690.00 -- International preliminary examination fee paid to USPTO (37 C.F.R. 1.482) but all claims did not satisfy provisions of PCT Article 33(1)-(4) .....\$670.00 -- International preliminary examination fee paid to USPTO (37 C.F.R. 1.482) and all claims satisfied provisions of PCT Article 33(1)-(4).....\$96.00  <div style="text-align: right;"><b>ENTER APPROPRIATE BASIC FEE AMOUNT =</b></div>					
Surcharge of \$130.00 for furnishing the oath or declaration later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 C.F.R. 1.492(e)).					
CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE		
Total Claims	20	-20 =	0	X	\$18.00
Independent Claims	2	-3 =	0	X	\$78.00
MULTIPLE DEPENDENT CLAIMS(S) (if applicable)				\$260.00	
<b>TOTAL OF ABOVE CALCULATIONS =</b>				\$	<b>96.00</b>
Reduction by 1/2 for filing by small entity, if applicable. A Small Entity Statement must also be filed (Note 37 C.F.R. 1.9, 1.27, 1.28).					48.00
<b>SUBTOTAL =</b>				\$	<b>48.00</b>
Processing fee of \$130.00, for furnishing the English Translation later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 C.F.R. 1.492(f)).				+	0.00
<b>TOTAL NATIONAL FEE =</b>				\$	<b>48.00</b>
Fee for recording the enclosed assignment (37 C.F.R. 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 C.F.R. 3.28, 3.31). \$40.00 per property				+	\$ 0.00
Fee for Petition to Revive Unintentionally Abandoned Application (\$1210.00 - Small Entity = \$605.00)				\$	0.00
<b>TOTAL FEES ENCLOSED =</b>				\$	<b>48.00</b>
				Amount to be:	
				refunded	\$
				Charged	\$
a. <input checked="" type="checkbox"/> A check in the amount of \$48.00 to cover the above fees is enclosed. b. <input type="checkbox"/> Please charge my Deposit Account No. 14-1140 in the amount of \$_____ to cover the above fees. A duplicate copy of this form is enclosed. c. <input checked="" type="checkbox"/> The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. 14-1140. A duplicate copy of this form is enclosed. d. <input checked="" type="checkbox"/> The entire content of the foreign application(s), referred to in this application is/are hereby incorporated by reference in this application. <b>NOTE: Where an appropriate time limit under 37 C.F.R. 1.494 or 1.495 has not been met, a petition to revive (37 C.F.R. 1.137(a) or (b)) must be filed and granted to restore the application to pending status.</b>					
<b>SEND ALL CORRESPONDENCE TO:</b>  NIXON & VANDERHYE P.C. 1100 North Glebe Road, 8 <sup>th</sup> Floor Arlington, Virginia 22201 Telephone: (703) 816-4000					
				 SIGNATURE	
				Larry S. Nixon NAME	
				25,640	July 13, 2000
				REGISTRATION NUMBER	Date

Applicant or Patentee: SEIDEL Attorney's Dkt. No. 2111-15  
 Serial or Patent No.: Unknown U.S. National Phase of PCT/IL99/00024  
 Filed or Issued: Herewith  
 For: FLAT PLATE HEAT EXCHANGER AND FLAT PLATE THEREFOR

**VERIFIED STATEMENT (DECLARATION) CLAIMING SMALL ENTITY  
 STATUS [37 19(f) and 1.27(e)] - INDEPENDENT INVENTOR**

As a below named inventor, I hereby declare that I qualify as an independent inventor as defined in 37 CFR 1.9(c) for purposes of paying reduced fees under Section 41 (a) and (b) of Title 35, United States Code, to the Patent and Trademark Office with regard to the invention entitled:

**FLAT PLATE HEAT EXCHANGER AND FLAT PLATE THEREFOR**

described in

☐ the specification filed herewith.  
☒ application Serial No. Unknown U.S. National, filed Herewith  
Phase of PCT/IL99/00024  
☐ patent No. \_\_\_\_\_, issued \_\_\_\_\_

I have not assigned, granted, conveyed or licensed and am under no obligation under contract or law to assign, grant, convey or license, any rights in the invention to any person who could not be classified as an independent inventor under 37 CFR 1.9(c) if that person had made the invention, or to any concern which would not qualify as a small business concern under 37 CFR 1.9(d) or a nonprofit organization under 37 CFR 1.9(e).

Each person, concern or organization to which I have assigned, granted, conveyed, or licensed or am under an obligation under contract or law to assign, grant, convey, or license any rights in the invention is listed below:

☒ no such person, concern, or organization  
☐ persons, concerns or organizations listed below

NOTE: Separate verified statements are required from each named person, concern or organization having rights to the invention availing to their status as small entities. (37 CFR 1.27)

Name	_____
Address	_____
	<input type="checkbox"/> Individual <input type="checkbox"/> Small Business Concern <input type="checkbox"/> Nonprofit Organization
Name	_____
Address	_____
	<input type="checkbox"/> Individual <input type="checkbox"/> Small Business Concern <input type="checkbox"/> Nonprofit Organization
Name	_____
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I acknowledge the duty to file, in this application of patent, notification of any change in status resulting in loss of entitlement to small entity status prior to paying, or at the time of paying, the earliest of the issue fee or any maintenance fee due after the date on which status as a small entity is no longer appropriate. [37 CFR 1.28(b)]

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under § 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application, any patent issuing thereon, or any patent to which this verified statement is directed.

Pessach	SEIDEL	
NAME OF INVENTOR	NAME OF INVENTOR	NAME OF INVENTOR
<u>P. Seidel</u>		
Signature	Signature	Signature
DATE	DATE	DATE

09/600260

# FLAT PLATE HEAT EXCHANGER AND FLAT PLATE THEREFOR

## BRIEF DESCRIPTION OF THE INVENTION

The present invention relates to flat plate heat exchangers generally, and, in particular, to flat plates and stacks of flat plates, employed therein.

## BACKGROUND OF THE INVENTION

Flat plate heat exchangers are well known, and generally include a stacked plurality of generally flat, metal, heat exchange plates. The plates are supported in a generally parallel, vertical orientation between a base plate and a pressure plate, by means of a lower elongate carrying member, and an upper elongate guide member. The plates have generally U-shaped openings formed at their upper and lower outer edges, through which the elongate members extend, in a generally horizontal direction, so as to support the plates therebetween. It will be appreciated that the openings are shaped so as to enable mounting thereof between the elongate members, and such that they do not become dislodged therefrom, during assembly of the stack or during disassembly thereof.

A further consideration in securing a stack of heat exchanging plates in a flat plate heat exchanger is that the stack should ideally be fixated to a support structure so that no movement at all is possible, either between the plates, or between the plates and the support structure. This is due to the fact that any such movement can cause undesirable forces to be applied to liquid conduits extending in contact therewith, through the heat exchanger, thereby damaging them and, possibly causing mechanical failure thereof.

There exist in the art various solutions for ensuring secure fastening of the plates to the guide member, once they have been mounted in engagement therewith.

Among known attempts to solve the above problem is that described in US Patent No. 4,804,040 to Berqvist et al. Berqvist et al describe a plate heat exchanger, seen in Fig. 1A, having a plurality of heat exchange plates (i), which are arranged between a base plate (ii) and a pressure plate (iii), and which are supported by a lower carrying bar (iv). The lower carrying bar (iv), and an upper guide bar (v) extend through open-form recesses (not shown) in the respective lower and upper portions (vi) and (vii), respectively, of the plates (i).

At least the upper edge of each heat exchange plate (i) is provided with at least one transverse lug which is coplanar with the remainder of the plate, and which extends transversely into the recess so as to form a partial constriction thereof, thereby to assist in retaining the heat exchange plate (i) in engagement with the guide bar (v). The lug is described as being flexible enough to be bent aside, transversely to the plane of the plate, thereby to permit insertion of the guide bar (v) through the constriction and into the recess, and to spring back after the bar (v) has been inserted.

Among disadvantages inherent in the above-described heat exchange plates are the fact that it is required to maneuver each plate so as to force it onto the guide bar with a force that is sufficient to bend the lugs. This not only requires the use of a fair degree of force, but, in the event that too much force is exerted, the lugs can be bent too much so that they do not "spring back" into position. Furthermore, the nature of the connection of the plates is such that the support bar and guide bar are both absolutely necessary in order to immovably lock the plates in a stack arrangement.

#### SUMMARY OF THE INVENTION

The present invention seeks to provide a heat exchange plate for use in a flat plate heat exchanger, wherein minimal force is required to assemble the individual plates, and wherein the plates can be "snapped" into predetermined positions so as not to become substantially dislodged during assembly or disassembly.

A further aim of the invention is that the heat exchange plates be interlockable, thereby minimizing the number of support members that need to be provided.

There is thus provided, in accordance with a preferred embodiment of the invention, a flat plate heat exchanger and a heat exchange plate for use therein, wherein the heat exchanger includes a support structure typically having a base member; a movable pressure member arranged for selectable spacing relative to the base member; and elongate support apparatus between the base member and the pressure member.

There is also provided a plurality of heat exchange plates, each of which includes

a generally flat plate portion formed of a heat conductive material; and

one or more support engagement portions formed in conjunction with the flat plate for permitting snap coupling between the plate member and the elongate support apparatus, such that the flat plate member is supported thereby,

wherein the support engagement portions include one or more resilient  
5 members arranged for flexing in a direction which is both lateral to the direction of coupling and substantially parallel to the plane of said plate member.

Additionally in accordance with a preferred embodiment of the present invention, the support apparatus has a known width, and the support engagement apparatus has a recess formed in a predetermined edge portion of the plate  
10 member and terminating in an opening located at the edge, wherein the recess is configured to at least partially accommodate the cross-section of the support apparatus, and wherein the support engagement apparatus also includes one or more lateral protrusions partially extending laterally across the recess, thereby, in the absence of at least a predetermined lateral flexure force, preventing coupling or  
15 de-coupling of the plate member from the support apparatus.

Further in accordance with a preferred embodiment of the present invention, the support apparatus has an opening of known width, and a predetermined edge portion of the plate member is configured for entry into the opening, and wherein the support engagement apparatus also includes a pair of lateral protrusions, the  
20 distance therebetween being greater than the width of the opening in the support apparatus, thereby, in the absence of at least a predetermined lateral flexure force, preventing coupling or de-coupling of the plate member from the support apparatus.

Additionally in accordance with a preferred embodiment of the present invention, wherein one or more of the lateral protrusions is formed on the one or  
25 more resilient members.

Further in accordance with a preferred embodiment of the present invention, the plate member is formed from folded sheeting, and has formed therein, adjacent to the one or more resilient members, a shaped opening which is bordered by a pair  
of side walls which extend at predetermined non-perpendicular angles, outwardly  
30 from the plane of the plate member, such that the plate members are nestable.

Additionally in accordance with a preferred embodiment of the present invention, there is also provided a fixator member for insertion into the shaped opening, the fixator member being configured such that, when the plurality of the  
plate members are arranged in a nested stack whereby the side walls of the shaped  
35 opening of each plate member are disposed within the shaped opening of an

adjacent one of the plate members, insertion of the fixator member into the shaped opening of the plate member located at the end of the stack causes a lateral flexure of all of the resilient members so as to cause them to forcibly engage the support apparatus, and further, so as to cause the side walls of the shaped openings of the plate members to engage the side walls of the shaped opening of the plate member adjacent thereto.

Further in accordance with the present invention, the plate member is formed from folded sheeting, and the plate member has formed therein, adjacent to the one or more resilient members, a shaped opening which is configured such that, when the plurality of plate members are arranged in a stack, the shaped opening of all the plate members are aligned in mutual registration. Additionally, the heat exchanger also includes one or more locking members insertable transversely through the shaped openings of the stack; the one or more locking members and shaped openings being configured such that, insertion of the locking member into the aligned openings causes a lateral flexure of all of the resilient members so as to cause them to forcibly engage the support apparatus.

Preferably, there are provided two resilient members, and a pair of locking members which are insertable transversely through the aligned shaped openings of the stack.

Most preferably, the two members are arranged symmetrically about the recess.

#### BRIEF DESCRIPTION OF THE DRAWINGS

The present invention will be more fully understood and appreciated from the following detailed description, taken in conjunction with the drawings, in which:

Fig. 1A is a general view of a PRIOR ART flat plate heat exchanger, as disclosed in US Patent No. 4,804,040;

Fig. 1B is a pictorial view of a flat plate useful in a plate heat exchanger, constructed in accordance with a first embodiment of the invention, and having support member engagement portions aligned along the longitudinal axis of the plate;

Fig. 1C is a pictorial view of a flat plate similar to that of Fig. 1B, except having support member engagement portions located at the corners of the plate;

Fig. 2A is an enlarged pictorial view of a central engagement portion of the flat plate seen in Fig. 1B, having a form fitting engagement recess, configured to fit

the support member of a heat exchanger assembly when fully engaged therewith, seen in partial engagement;

Fig. 2B is an enlarged pictorial view of a central engagement portion of the flat plate seen in Fig. 1B, having a form fitting engagement recess, configured to fit the support member of a heat exchanger assembly when fully engaged therewith, seen in partial engagement, in accordance with an alternative embodiment of the invention;

Figs. 3-7 are pictorial views of a central engagement portion of a flat plate, also having a form fitting engagement recess, constructed in accordance with additional embodiments of the invention;

Figs. 8 and 9 are enlarged pictorial views of dual engagement portions of flat heat exchange plates, configured to engage a pair of support members of a heat exchanger assembly when fully engaged therewith, constructed in accordance with two alternative embodiments of the invention;

Fig. 10 is a pictorial view of a flat plate useful in a plate heat exchanger, having three corner support engagement portions, constructed in accordance with a further embodiment of the invention;

Figs. 11, 12 and 13 are illustrations of corner engagement portions formed in accordance with three different embodiments of the invention, and such as may be employed in plates for mounting onto dual or triple support member arrangements;

Fig. 14 is a partial isometric view of a nestable heat exchange plate formed from folded metal sheeting, in accordance with yet a further embodiment of the invention;

Fig. 15A is a pictorial illustration showing initial mounting onto a support of a stack of nestable plates as seen in Fig. 14, wherein the plates are seen to be in an alternating arrangement;

Fig. 15B is a view similar to that of Fig. 15A, but showing initial nesting of the plates;

Fig. 15C is an enlarged view of the portion of Fig. 15B indicated therein by arrow 15C;

Fig. 15D is a view of the stack of Figs. 15A and 15B in a position of full nesting;

Fig. 15E is an enlarged, schematic end view of the engagement portions of the nested plates as seen in Fig. 15D;

Fig. 16 is a view of a stacked plurality of nestable plates as seen in Fig. 14, but wherein the plates are stacked in a non-alternating arrangement, in accordance with an alternative embodiment of the arrangement;

Fig. 17 is a pictorial view of a portion of a flat plate heat exchanger having a stacked plurality of heat exchange plates formed generally as seen in Fig. 5, but including additional locking means for locking the plates onto the support member, in accordance with an alternative embodiment of the invention;

Fig. 18 is an enlarged view of the engagement portion of a single plate seen in Fig. 17;

Figs. 19A and 19B are schematic views of a portion of the stack of Fig. 17, showing partial and complete locking of the plates to the support member, respectively;

Fig. 20 is a pictorial view of a flat plate useful in a plate heat exchanger, similar to the plate depicted in Fig. 1B, but having a pair of support member engagement portions arranged so as to permit up to a predetermined thermal expansion of the plate; and

Fig. 21 is a pictorial view of a flat plate similar to that seen in Fig. 20, but showing use with a pair of support members, one of which has a prismatic cross-section.

#### DETAILED DESCRIPTION OF THE INVENTION

The present invention relates to the construction of flat plates useful in conjunction with a flat plate heat exchanger. With the exception of the plates themselves, support apparatus therefor, and means for locking the plates to the support apparatus, the overall heat exchanger is generally as known in the art, and as shown and described above in conjunction with Fig. 1A, in relation to US Patent No. 4,804,040 to Berqvist et al., the contents of which are incorporated herein by reference.

During the entire description that follows, the plate members of the invention are described as having portions for engaging one or more support members. Single support members are denoted in the drawings by the letter S, while multiple support members are denoted S', S'' and S''', as appropriate. These support members correspond, as appropriate, to horizontal supports or guides which extend between a base plate (ii) and a pressure plate (iii) (Fig. 1A), and are not intended to specifically limit the use of any of the described plate embodiments either to a



Referring now to Fig. 1B, there is shown a flat plate member, referenced generally 100, for assembly with a plurality of similar plate members into a stack, such as known in the art, for use in a flat plate heat exchanger. Plate member 100 is preferably rectangular, and has parallel edges 102 and 104, which, when plate member 100 is assembled in a vertical position, are oriented at the top and bottom of the plate member, respectively. Plate member 100 preferably also has parallel side edges 106 and 108, extending between the top and bottom edges 102 and 104.

Referring briefly to Fig. 1C, there is shown a plate member 100', which is identical to plate member 100 (Fig. 1B), except that it has support member engagement portions which are located at the corners of the plate, rather than centrally, as in Fig. 1B. All portions of plate member 100' are denoted by reference numerals used in conjunction with the description of Fig. 1B, and, therefore, no further description of Fig. 1C is provided herein, specifically.

Referring now also to Fig. 2A, a support member engagement portion 110 is located centrally with respect to top edge 102, and is formed so as to engage support member S by being urged thereagainst in a generally normal direction, and, thereafter, being retained in engagement therewith. Engagement portion 110 is constituted by a recess 112 formed in top edge 102, which is formed so as to engage and at least partially contain support member S. As seen in the drawings, there is provided a pawl 114 which protrudes inwardly into recess 112, thereby to define a constriction at the recess outlet, referenced generally 116. As seen in Fig. 1B, the width W1 of the constriction is smaller than the diameter D1 of support member S, such that support member S cannot normally pass through the constriction in a lateral direction, indicated by double-headed arrow 118 (Fig. 2A).

In order to permit a snap coupling and decoupling between plate member 35 100 and to support member S, pawl 114 is mounted onto a flexible arm 120 which

A further feature of the arrangement seen in Fig. 1B is that recess 112 is form-fitting, such that its rounded inner portion 124 has a radius of curvature which is similar to the external radius of curvature of the support member S. Moreover, the pawl 114 is preferably positioned to substantially remain in touching engagement with support member S, even when support member S is in full touching engagement with rounded inner portion 124. This substantially reduces the potential for accidental dislodgment of plate members 100, during assembly of a stack thereof and during disassembly thereof.

It will be appreciated, however, that in many arrangements, a plate stack will be adequately supported merely by virtue of the top edge engagement with support member S, and that each plate member 100 may be positioned merely by a substantially lateral snap coupling with respect to the support member.

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with regard to differences with respect thereto. Portions of plate 1100 having similar counterpart portions in plate 100 are indicated herein by similar reference numerals, but with the addition of a "1" prefix.

It is seen that plate member 1100 has first and second edge located support member engagement portions 1110a and 1110b which are generally similar to support member engagement portions 110 of plate member 100 (Fig. 1B), except each having a pair of inwardly-facing pawls 1114. The present embodiment of the invention is characterized, however, particularly by the spacing apart of first and second engagement portions 1110a and 1110b along the illustrated Y axis, so as to be further apart than the spacing between the support members S1 and S2. While first and second engagement portions 1110a and 1110b are both located along the Y axis, it will be appreciated that one or both of them need not necessarily be located along this axis, and that there may be provided more than the two engagement portions illustrated.

The described spacing results in a gap, denoted "e", which facilitates the insertion of the plates at an angle, as well as enabling thermal expansion of plate member 1100 without substantially stressing the support structure of which support members S1 and S2 form a part. Typically, gap e need be no more than 1-2 mm, although it may be of any predetermined magnitude. It will also be appreciated that the spacing between the stack support members may be changed in any given stack so as to provide a gap e, preferably with respect to one edge-located support engagement portion, only.

It is thus seen that, in the illustrated embodiment of the invention, first engagement portion 1110a engages the associated support S1 in a tight fitting mating engagement, substantially preventing movement of the plate member 1100 along either the Y axis, or along the illustrated X1 axis, perpendicular to the Y axis. Second engagement portion 1110b, however, engages its associated support S2 so as to substantially prevent movement of the plate member 1100 along the illustrated X2 axis, perpendicular to the Y axis, while permitting expansion of the plate relative thereto along the Y axis.

It will be appreciated by persons skilled in the art that the illustrated plate member 1100 may be oriented in any desired direction, whereby first and second engagement portions 1110a and 1110b, respectively, may be either in respective up and down orientations, or in respective down and up orientations, or in any other desired plane.

Referring now briefly to Fig. 21, it is seen that flat plate member 1100 may be used in conjunction with a support S3 which is not round, but prismatic, in the illustrated case having a generally square cross-section, as long as its cross-sectional shape has surfaces or other portions which may be grippingly engaged with pawls 1114 and/or inner portion 1124.

Referring briefly to Fig. 2B, there is seen a support member engagement portion 110a, which is generally similar to that of Figs. 1B, 1C and 2A, and which bears reference numerals which denote portions corresponding to portions appearing in Fig. 2A by similar reference numerals, except with the addition of the suffix "a" or "b". Furthermore, the engagement portion 110a is described specifically only with regard to differences between it and engagement portion 110 of Fig. 2A.

It is thus seen that support member engagement portion 110a of the present embodiment includes a flexible arm 120a, which has formed therewith a lug 119 which faces generally away from the recess 112a. In-plane depression of the lug 119, away from support member S, as by use of a user's thumb, as seen, widens the constriction defined between pawl 114a formed on flexible member 120a, and a further pawl 114b, formed on the side wall of recess 112a, wherein pawls 114a and 114b face laterally inward across the opening of the recess 112a.

Referring now to Figs. 3-7, there are illustrated support member engagement portions which are generally similar to that of Figs. 1B, 1C and 2A, and each of which is thus described herein only with regard to features particular thereto.

Referring briefly to Fig. 3, the functions of pawl 114 and flexible arm 120 of Figs. 1B and 2A are provided by forming a generally form-fitting recess 3112, which is constricted by provision of a rubber-like or elastomeric element 3113 which is fastened to plate member 3100 such that a pawl-shaped end portion thereof, referenced 3114, extends inwardly into recess 3112.

In Fig. 4, there is seen a support member engagement portion 4110 which is different from the arrangement of Figs. 1B and 2A both with regard to provision of an integrally formed pawl 4114 located on an inner edge 4115 of recess 4112, while flexible arm 4120 is provided, in the present example, without a pawl, and also with regard to the depth of recess 4112 which, in the present embodiment is deeper than that recess 112 of Figs. 1B and 2A.

Referring now to Fig. 5, the illustrated support member engagement portion 5110 has a recess 5112 which is formed between a pair of pawl-bearing flexible arms 5120, so as to be symmetrical.

With reference now to Fig. 6, there is seen a support member engagement portion 6110 which has a pair of pawl-bearing flexible arms 6120, but between which is defined a flattened recess 6112. It is seen that this recess is configured for form-fitting attachment to a support member S which has a profile with a broad, flattened base, such as a triangle.

In Fig. 7, the illustrated support member engagement portion 7110 is an asymmetrical dual arm arrangement. Engagement portion 7110 has a first, flexible arm 7120a, and a second, flexible arm 7120b. First arm 7120a is generally similar to flexible arm 120 (Figs. 1B and 2A), and has formed thereon a single, inward-facing first pawl 7114a. Second arm 7120b is longer and thus more flexible than first arm 7120a, and has formed thereon a pair of pawls 7114b and 7114b'; upper pawl 7114b being located generally opposite first pawl 7114a, and lower pawl 7114b' being located therebelow. This arrangement enables engagement of the support member S in either a lower, form-fitting position, or, as shown by way of example, in an upper position, between the three pawls 7114a, 7114b and 7114b'.

It will be appreciated by persons skilled in the art that any suitable combination of any of the features of the various support member engagement portions shown and described above in conjunction with any of Figs. 1B-7, as well as any variations thereof which also provide the above-described type of snap coupling of plate members with a support member, are included within the scope of the invention.

Referring now to Fig. 8, there is shown the upper edge portion 202 of a flat plate member 200, for assembly with a plurality of similar plate members into a stack, such as known in the art, for use in a flat plate heat exchanger.

Upper edge portion 202 has dual support member engagement portions 210 which are spaced apart, typically so as to be located adjacent to the top corners of plate member 200, which are formed so as to engage support members S and S' by being urged thereagainst in a generally normal direction, and, thereafter, being retained in engagement therewith.

Each engagement portion 210 is generally similar to engagement portion 110, shown and described above in conjunction with Figs. 1B and 2A, except that, in the present embodiment, the recesses 212 are not necessarily form fitting, and flexible arms 220 receive their flexibility by virtue of being formed along side edges 106 and 108, respectively.

It will be appreciated that, in order to provide snap coupling of the plate member with support members S and S', inward-facing pawls 214, mounted onto flexible arms 220, are spaced apart by a width W2 which is less than the dimension D2 which is the distance between the two outermost points of the support members S and S', as shown in Fig. 8. It will be appreciated that dimensions W2 and D2 correspond functionally to dimensions W1 and D1 in the embodiment of Figs. 1B and 2A, and provide for engagement and disengagement of support members S and S' by means of a generally in-plane pushing or pulling action of the plate member relative to the support members.

Referring now to Fig. 9, there is shown the upper edge portion 9202 of a flat plate member 9200, for assembly with a plurality of similar plate members into a stack, such as known in the art, for use in a flat plate heat exchanger.

Upper edge portion 9202 has dual support member engagement portions 9210 which are spaced apart, typically so as to be located adjacent to top corners 9203 of plate member 9200, which are formed so as to engage support members S and S' by being urged thereagainst in a generally normal direction, and, thereafter, being retained in engagement therewith.

Each engagement portion 9210 is generally similar to engagement portion 110, shown and described above in conjunction with Figs. 1B and 2A, except that, in the present embodiment, the recesses 9212 are not necessarily form fitting, and first and second pawls 9214 and 9214' are provided so as to be outward-facing. It is further seen that, while first pawl 9214 is provided on a flexible arm 9220, second pawl 9214' is formed on an immovable outward facing edge portion 9220', which is rigidly connected to the remainder of the plate member 9200 via a shaped portion 9121'. The purpose of providing shaped recess 9121' is so as to permit nesting of a plurality of heat exchange plates, generally as described hereinbelow in conjunction with the embodiments of Figs. 14-15E.

It will be appreciated that, in order to provide snap coupling of the plate member with support members S and S', pawls 9214 and 9214' are spaced apart by a width W3 which, in the present embodiment, is greater than the dimension D3 which is the distance between the two closest or innermost points of the support members S and S', as shown in Fig. 9. It will be appreciated that dimensions W3 and D3 correspond functionally to dimensions W1 and D1 in the embodiment of Figs. 1B and 2A, and provide for engagement and disengagement of support

members S and S' by means of a generally in-plane pushing or pulling action of the plate member relative to the support members.

Referring now to Fig. 10, there is shown a plate member, referenced generally 300, which has first, second and third support member engagement portions, respectively referenced 310, 310' and 310", arranged for snap coupling with respective support members S, S' and S". Engagement portions 310, 310' and 310" may be of any suitable snap type of construction, and are pictorially exemplified by the construction shown and described hereinbelow in conjunction with Fig. 13.

It will be appreciated, however that, in the present embodiment, in order to mount plate member 300 on all three support members, it is initially necessary for first engagement portion 310 to be at least partially engaged with support member S. Subsequently, the plate member 300 is rotated generally about support member S, as indicated by arrows 313, so as to provide engagement of second and third engagement portions 310' and 310" with respective support members S' and S".

Referring now to Figs. 11, 12 and 13, there are seen three exemplary plate member corner details which may be useful in conjunction with any of the dual or triple support member arrangements, seen in Figs. 8, 9 or 10.

Referring briefly to Figs. 1B-13, it will be appreciated that any of the constructions shown and described in conjunction therewith may be formed either from totally flat metal sheeting, or from folded metal sheeting.

Referring now to Fig. 14, however, there is shown the upper edge portion 1402 of a nestable flat plate member 1400, for assembly with a plurality of similar plate members into a stack, such as known in the art, for use in a flat plate heat exchanger. Upper edge portion 1402 has a single support member engagement portion 1410 which is located centrally with respect to top edge 1402, and is formed so as to engage support member S (not shown) by being urged thereagainst in a generally normal direction, and, thereafter, being retained in engagement therewith. As in the embodiment of Figs. 1B and 2A, engagement portion 1410 is constituted by a recess 1412 formed in top edge 1402, which is formed so as to engage and at least partially contain support member S. Recess 1412 is bounded by first and second pawls, referenced 1414 and 1414', whose function is to form a constriction, referenced 1416, similar to constriction 116 shown and described above in conjunction with Figs. 1B and 2A. It is further seen that, while first pawl 1414 is provided on a flexible arm 1420, second pawl 1414' is formed on an immovable

inward-facing edge portion 1420', which is spaced from the remainder of the plate member 1400 via a shaped recess 1421'. Plates 1400 are arranged for attachment to and detachment from support member S by means of the snap coupling mechanism described above in conjunction with Figs. 1B and 2A, and which is thus not described again herein.

It is seen that opening 1421 preferably has a pair of side walls 1423a and 1423b extending away from the flat sheet portion 1401, so as to be angled slightly across the opening 1421. Shaped recess 1421' is preferably of a similar size to opening 1421 and has similarly shaped side walls 1423'; the side walls 1423' are, however, rigidly spaced apart by a continuum 1425' of metal sheeting. Accordingly while inner side wall 1423a can be displaced towards outer side wall 1423b, thereby to narrow the width of the opening 1421, the width of opening 1421' is fixed.

It will thus be appreciated that opening 1421 and shaped recess 1421' can be used so as to enable convenient nesting of a stack of plate members 1400, whether this is provided by alternating the openings 1421 and recesses 1421' in adjacent plate members 1400, as shown and described below in conjunction with Figs. 15A-15E; or by aligning the plate members 1400 in a single, uniform orientation, as described in conjunction with Fig. 16.

Referring now to Figs. 15A-15B, there is shown a series of steps by which plate members 1400 are mounted onto support member S, in an alternating arrangement, so as to be resiliently gripped in recesses 1421.

In Fig. 15A, a plurality of plate members 1400 are seen to have been snap coupled to support member S, such that each opening 1421 is aligned with and arranged between a pair of recesses 1421'. The plate members 1400 are then moved together by sliding them along support member S, so as to become initially nested, but not yet compacted together into a stack.

As seen in Fig. 15B, and in enlarged view in Fig. 15C, prior to compaction of the plate members 1400, in view of the compressive gripping force applied by flexible arms 1420, the alternating plate members 1400 are slightly displaced laterally, relative to the support member. It can thus be seen that, pawl tips 1414a and 1414'a are arranged in an undulating or stepped pattern.

Referring now to Figs. 15D and 15E, once the plate members have been compacted together into a stack, referenced generally 1450, flexible arms 1420 of the plate members 1400 are locked inwardly against support member S, by virtue of the rigid shaped recesses 1421' being inserted into openings 1421 (Fig. 15E), such



that, as seen, particularly in Fig. 15E, all the pawl tips 1414a and 1414'a are locked firmly against the support member. This serves to interlock each plate member with the plate member adjacent thereto, and all the plate members together, and thus also to fixate the complete stack with respect to the support member, in a  
5 predetermined, position, thereby to obviate the necessity of providing further support or locking means.

It will be appreciated by persons skilled in the art that, this feature is of particular importance, ensuring that no movement of the stack can occur with respect to working-fluid carrying conduits (not shown) extending through the heat  
10 exchanger. If such movement were to occur, as in prior systems, it could cause mechanical damage and possibly failure of these conduits. The absolute fixation of the plates and stack with respect to the remainder of the heat exchanger structure essentially prevents such mechanical damage from occurring.

Referring now briefly to Fig. 16, there is seen a plurality of plate members  
15 1400 arranged such that all the openings 1421 thereof are in mutual registration. It will thus be appreciated that, due to the generally conical arrangement of side walls 1423a and 1423b, compaction of the plate members brings the side walls 1423a and 1423b of adjacent plate members into a nesting arrangement. Subsequent  
20 insertion into the opening 1421 of the end plate member 4200, of a suitably shaped fixator member, depicted schematically at 1452 as being trapezoidal, causes the side walls 1423a and 1423b of all of the plate members 1400 to expand, thereby locking together the plate members 1400, and also locking them in contact with the support member S.

Referring now to Fig. 17, there is seen a flat plate heat exchanger,  
25 referenced generally 17100, which includes a base plate 17102, a movable pressure plate 17104, a support member S extending therebetween, and a stack 1750 of heat exchange plate members 1700, mounted onto support member S, between base plate 17102 and pressure plate 17104. It is seen that base plate 17102, pressure plate 17104, and plate members 1700, are formed so as to enable  
30 insertion therethrough of preferably a pair of elongate locking members 1706 and 1708. Each of locking members 1706 and 1708 has a first length L1 which is relatively thin, a second length L2 which is relatively thick, and a waist portion L3 which tapers from the second length to the first length.

Referring now also to Fig. 18, it is seen that each plate member 1700 has a  
35 form-fitting centrally-located support member engagement portion, referenced

generally 1710, which is generally similar to engagement portion 5110, shown and described above in conjunction with Fig. 5. Accordingly, engagement portion 1710 of the present embodiment is described specifically only with respect to the modifications relative to engagement portion 5110 of Fig. 5.

5 It is seen that each opening 1721 which serves to define flexible arms 1720 and 1720' also has formed in side edges 1723a, 1723b, 1723'a and 1723'b thereof, two pairs of opposing rounded notches 1725, each pair forming two opposing arcs of a circle. More particularly, the two pairs of notches 1725 are formed so as to enable insertion therethrough of locking members 1706 and 1708 having locking  
10 portions whose diameter 'd' exceeds the diameter of the circle formed by the notches when flexible arms 1720 and 1720' are in an at rest position.

It will be appreciated that, while a pair of flexible arms 1720 and 1720' are described, together with their associated openings 1721, and use of two locking members 1706 and 1708, it is also envisaged that, in accordance with an alternative  
15 embodiment of the invention, a single flexible arm only may be provided, with a single opening 1721 and a single locking member 1706 or 1708, for use therewith.

Referring now also to Figs. 19A and 19B, assembly of the stack 1750 is now described. Initially, after the plate members 1700 have been fastened to the support member S in accordance with the technique described above in conjunction with  
20 Figs. 1B and 2A, first length L1 of first locking member 1706 is inserted through a suitably provided aperture in base plate 17102, and inserted into the notches 1725 formed in a selected opening 1721.

As seen in Fig. 19A, the diameter of the circle defined by the pair of engaged notches 1725 is smaller than the diameter of the thicker length L2 of first  
25 locking member. Continued insertion of the locking member 1706 leads to insertion of the thicker length L2 between notches 1725, thereby to cause a flexure of flexible arm 1720' towards support member S. Subsequent insertion of the second locking member 1708 in a similar manner, through the notches 1725 of the other openings 1721 of the stack of plate members, causes a similar flexure of the other flexible  
30 arm 1720' towards support member S. As engagement portion 1710 is form fitting, such that recess 1712 and support member S have substantially equal radii of curvature, and as locking members extend, as shown, through base plate 17102 and pressure plate 17104, full insertion of both locking members 1706 and 1708 causes the plate stack 1750 to be firmly locked into position in the heat exchanger  
35 17100 (Fig. 17).

It will yet further be appreciated, by persons skilled in the art that the scope of the present invention is not limited by what has been shown and described hereinabove, in conjunction with any of the embodiments. Rather, the scope of the invention is limited solely by the claims, which follow.

## CLAIMS

1. A flat plate heat exchanger which includes:
  - a support structure having elongate support apparatus; and
  - a plurality of generally flat plate members formed of a heat conductive material, and arranged for attachment to said support apparatus, so as to be supported thereby, each said plate member including at least one support engagement portion for permitting snap coupling between said plate member and said elongate support apparatus, wherein each said support engagement portion includes at least one resilient member formed integrally with said plate member, which is arranged for flexing in a direction which is both lateral to the direction of coupling and substantially parallel to the plane of said plate member.
2. A flat plate heat exchanger according to claim 1, wherein said support apparatus has a known width, and each said support engagement portion includes:
  - a recess formed in a predetermined edge portion of said plate member and terminating in an opening located at said edge, wherein said recess is configured to at least partially accommodate the cross-section of said support apparatus, and
  - at least one lateral protrusion partially extending laterally across said recess, operative, in the absence of at least a predetermined lateral flexure force applied thereto, to prevent coupling or de-coupling of said plate member from said support apparatus.
3. A flat plate heat exchanger according to claim 2, wherein at least one of said lateral protrusions is formed on said at least one resilient member.
4. A flat plate heat exchanger according to claim 1, wherein said support apparatus has formed therein an opening of known width, and a predetermined edge portion of said plate member is configured for entry into said opening, and wherein said at least one support engagement portion is a pair of generally outward-facing lateral protrusions, the distance therebetween being greater than the width of the opening in said support apparatus, thereby, in the absence of at least a predetermined lateral flexure force, preventing coupling or de-coupling of said plate member from said support apparatus.

5. A flat plate heat exchanger according to claim 2, wherein said plate member is formed from folded sheeting, and has formed therein, adjacent to said at least one resilient member, a shaped opening which is bordered by a pair of side walls which extend at predetermined non-perpendicular angles, relative to the plane of said plate member, such that said plate members are nestable.

6. A flat plate heat exchanger according to claim 5, and also including a fixator member for insertion into said shaped opening, said locking member being configured such that, when said plurality of said plate members are arranged in a nested stack whereby said side walls of said shaped opening of each plate member are disposed within said shaped opening of an adjacent one of said plate members, insertion of said fixator member into said shaped opening of the plate member located at the end of said stack causes a lateral flexure of all of said resilient members so as to cause them to forcibly engage said support apparatus, and further, so as to cause said side walls of said shaped openings of said plate members to engage said side walls of said shaped opening of said plate member adjacent thereto.

7. A flat plate heat exchanger according to claim 2, wherein said plate member is formed from folded sheeting, and said plate member has formed therein, adjacent to said at least one resilient member, a shaped opening which is configured such that, when said plurality of plate members are arranged in a stack, said shaped opening of all said plate members are aligned in mutual registration,

wherein said heat exchanger also includes at least one locking member which is insertable transversely through said shaped openings of said stack,

and wherein said at least one locking member and said shaped openings are configured such that, insertion of said locking member into said aligned openings causes a lateral flexure of all of said resilient members so as to cause them to forcibly engage said support apparatus.

8. A flat plate heat exchanger according to claim 7, wherein said at least one resilient member includes a pair of resilient members, said at least one locking member includes a pair of locking members which are insertable transversely through said aligned shaped openings of said stack.

9. A flat plate heat exchanger according to claim 8, wherein said pair of resilient members is arranged symmetrically about said recess.

10. A flat plate heat exchanger according to claim 1, wherein said elongate support apparatus includes a pair of spaced apart generally parallel elongate support members, and each said flat plate member has a pair of generally parallel edge portions each having formed therein a single support engagement portion for coupling with a selected one of said support members,

and wherein said flat plate is configured such that, when a first of said support engagement portions is coupled with a first of said elongate support members, the other of said support engagement portions is coupled with the other of said support members so as to define therewith a space in a direction generally parallel to an axis extending between said pair of elongate support members.

11. A flat plate member for use in a flat plate heat exchanger having a stack of similar members supported in a support structure having elongate support apparatus, wherein said flat plate member includes:

a generally flat plate portion formed of a heat conductive material; and  
at least one support engagement portion formed in conjunction with said flat plate for permitting snap coupling between said plate member and the elongate support apparatus, such that said flat plate member is supported thereby,

and wherein said at least one support engagement portion includes at least one resilient member arranged for flexing in a direction which is both lateral to the direction of coupling and substantially parallel to the plane of said plate member.

12. A flat plate member according to claim 11, wherein the support apparatus has a known width, and each said support engagement portion further includes:

a recess formed in a predetermined edge portion of said plate member and terminating in an opening located at said edge, wherein said recess is configured to at least partially accommodate the cross-section of the support apparatus, and

at least one lateral protrusion partially extending laterally across said recess, operative, in the absence of at least a predetermined lateral flexure force applied thereto, to prevent coupling or de-coupling of said plate member from the support apparatus.

13. A flat plate member according to claim 12, wherein at least one of said lateral protrusions is formed on said at least one resilient member.

14. A flat plate member according to claim 11, wherein the support apparatus  
5 has formed therein an opening of known width, and a predetermined edge portion of said plate member is configured for entry into said opening, and wherein said at least one support engagement portion is a pair of generally outward-facing lateral protrusions, the distance therebetween being greater than the width of the opening in the support apparatus, thereby, in the absence of at least a predetermined lateral  
10 flexure force, preventing coupling or de-coupling of said plate member from the support apparatus.

15. A flat plate member according to claim 12, wherein said flat plate portion is formed from folded sheeting, and has formed therein, adjacent to said at least one  
15 resilient member, a shaped opening which is bordered by a pair of side walls which extend at predetermined non-perpendicular angles, relative to the plane of said plate member, such that a plurality of said plate members are nestable.

16. A flat plate member according to claim 15, wherein the flat plate heat  
20 exchanger also includes a fixator member for insertion into said shaped opening, wherein said plate member is configured such that, when a plurality of said plate members are arranged in a nested stack such that said side walls of said shaped opening of each said plate member are disposed within said shaped opening of an adjacent plate member, insertion of the fixator member into said shaped opening of  
25 the plate member located at the end of the stack causes a lateral flexure of all said resilient member of each said plate member so as to cause them to forcibly engage the support apparatus, and further, so as to cause said side walls of said shaped opening of each said plate member to engage said side walls of said shaped opening of said plate member adjacent thereto.

30

17. A flat plate member according to claim 12, wherein said flat plate portion is formed from folded sheeting, and said plate member has formed therein, adjacent to said at least one resilient member, a shaped opening which is configured such that, when a plurality of said plate members is arranged in a stack, said shaped  
35 openings of all said plate members are aligned in mutual registration,

wherein the heat exchanger also includes at least one locking member which is insertable transversely through said shaped openings of the stack of plate members,

and wherein said shaped openings of each said plate member is configured  
5 such that, insertion of the locking member into said aligned openings causes a lateral flexure of all of said resilient members so as to cause them to forcibly engage the support apparatus.

18. A flat plate member according to claim 17, wherein said at least one resilient  
10 member includes a pair of resilient members, and wherein the heat exchange apparatus has a pair of locking members which are insertable transversely through said aligned shaped openings of said stack.

19. A flat plate heat member according to claim 18, wherein said pair of resilient  
15 members is arranged symmetrically about said recess.

20. A flat plate member according to claim 12, wherein the elongate support  
apparatus includes a pair of generally parallel elongate support members spaced  
apart along an axis, and each said flat plate member has a pair of generally parallel  
20 edge portions each having formed therein a single support engagement portion for coupling with a selected one of the support members,

and wherein said flat plate is configured such that, when a first of said  
support engagement portions is coupled with a first of the elongate support  
members, the other of said support engagement portions is coupled with the other  
25 of the support members so as to define therewith a space along said axis, thereby to accommodate thermal expansion of said flat plate member.



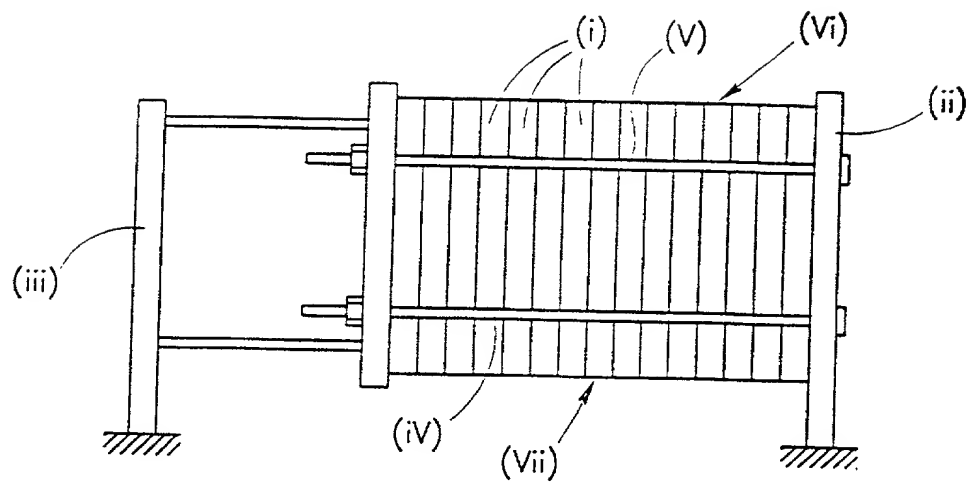
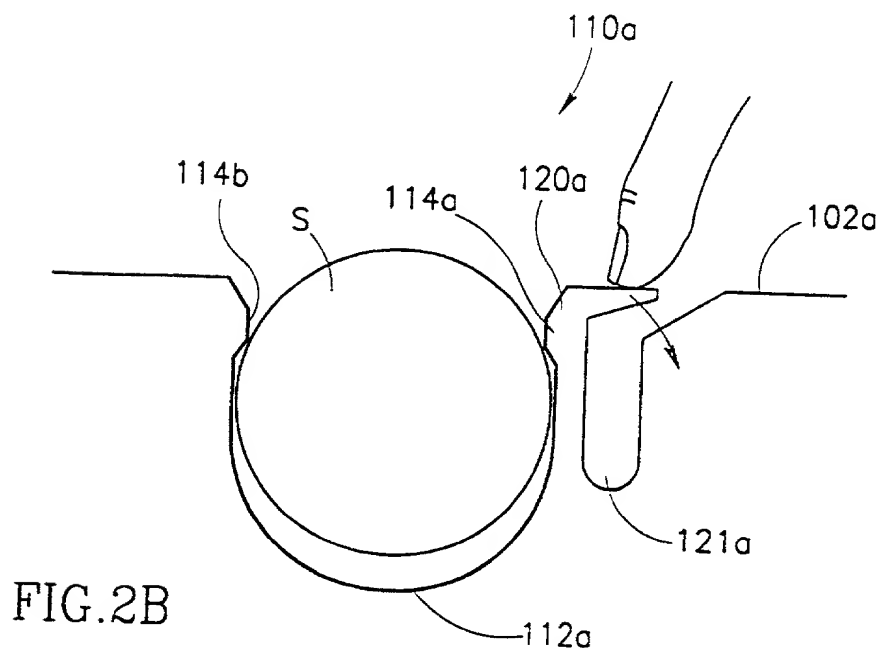
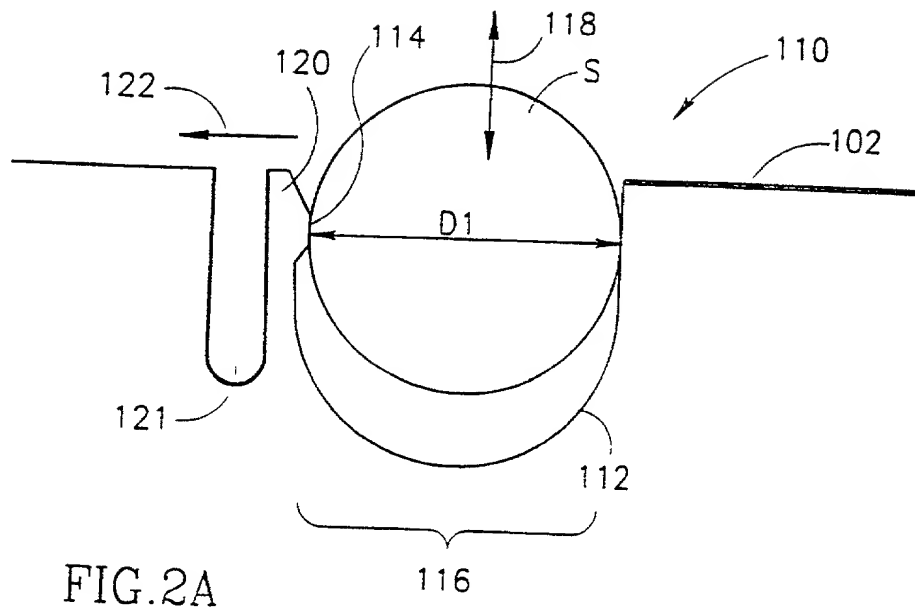


FIG. 1A  
PRIOR ART







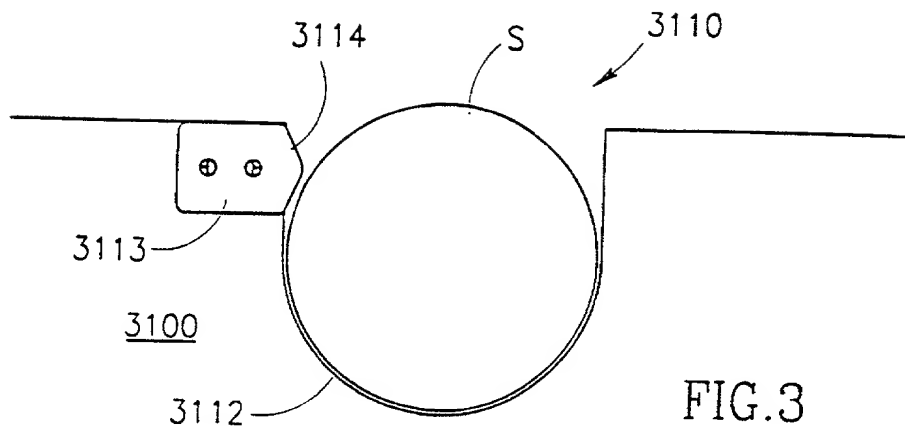


FIG.3

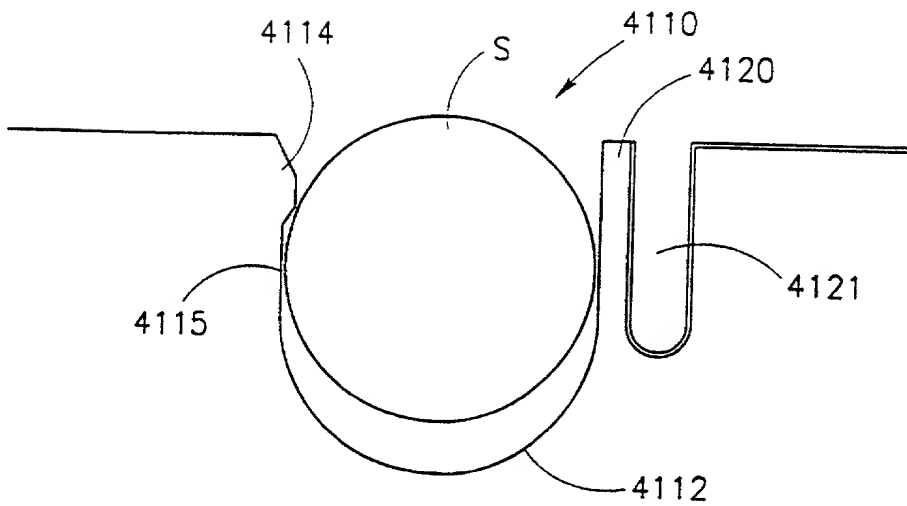
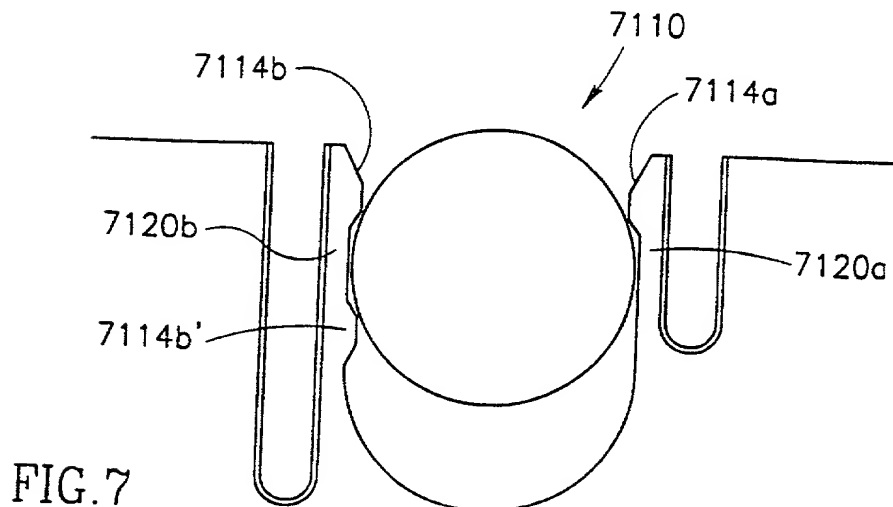
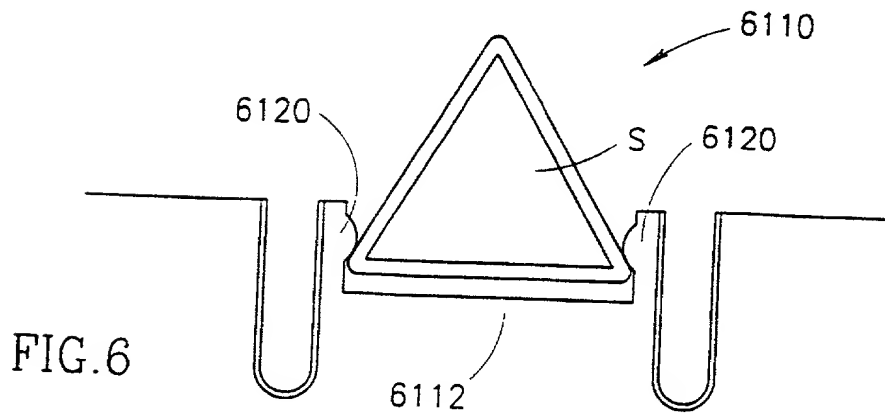
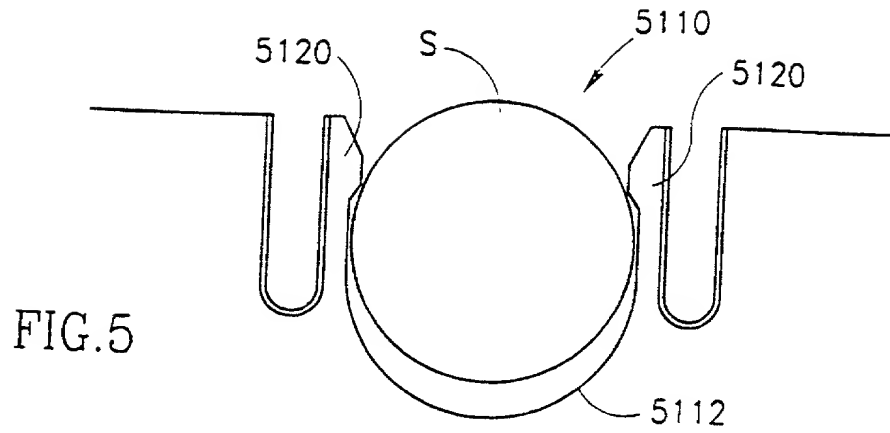


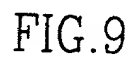
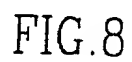
FIG.4

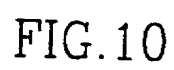
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6/20



Variable	Mean	SD	Min	Max
Age	38.5	10.5	25	55
Gender	1.0	0.0	0	1
Marital status	1.0	0.0	0	1
Education	12.5	1.5	10	15
Income	1.5	0.5	1	2
Occupation	1.0	0.0	0	1
Health status	1.0	0.0	0	1
Life satisfaction	1.0	0.0	0	1
Life expectancy	1.0	0.0	0	1
Life expectancy squared	1.0	0.0	0	1
Life expectancy cubed	1.0	0.0	0	1
Life expectancy to the fourth power	1.0	0.0	0	1
Life expectancy to the fifth power	1.0	0.0	0	1
Life expectancy to the sixth power	1.0	0.0	0	1
Life expectancy to the seventh power	1.0	0.0	0	1
Life expectancy to the eighth power	1.0	0.0	0	1
Life expectancy to the ninth power	1.0	0.0	0	1
Life expectancy to the tenth power	1.0	0.0	0	1
Life expectancy to the eleventh power	1.0	0.0	0	1
Life expectancy to the twelfth power	1.0	0.0	0	1
Life expectancy to the thirteenth power	1.0	0.0	0	1
Life expectancy to the fourteenth power	1.0	0.0	0	1
Life expectancy to the fifteenth power	1.0	0.0	0	1
Life expectancy to the sixteenth power	1.0	0.0	0	1
Life expectancy to the seventeenth power	1.0	0.0	0	1
Life expectancy to the eighteenth power	1.0	0.0	0	1
Life expectancy to the nineteenth power	1.0	0.0	0	1
Life expectancy to the twentieth power	1.0	0.0	0	1
Life expectancy to the twenty-first power	1.0	0.0	0	1
Life expectancy to the twenty-second power	1.0	0.0	0	1
Life expectancy to the twenty-third power	1.0	0.0	0	1
Life expectancy to the twenty-fourth power	1.0	0.0	0	1
Life expectancy to the twenty-fifth power	1.0	0.0	0	1
Life expectancy to the twenty-sixth power	1.0	0.0	0	1
Life expectancy to the twenty-seventh power	1.0	0.0	0	1
Life expectancy to the twenty-eighth power	1.0	0.0	0	1
Life expectancy to the twenty-ninth power	1.0	0.0	0	1
Life expectancy to the thirtieth power	1.0	0.0	0	1
Life expectancy to the thirty-first power	1.0	0.0	0	1
Life expectancy to the thirty-second power	1.0	0.0	0	1
Life expectancy to the thirty-third power	1.0	0.0	0	1
Life expectancy to the thirty-fourth power	1.0	0.0	0	1
Life expectancy to the thirty-fifth power	1.0	0.0	0	1
Life expectancy to the thirty-sixth power	1.0	0.0	0	1
Life expectancy to the thirty-seventh power	1.0	0.0	0	1
Life expectancy to the thirty-eighth power	1.0	0.0	0	1
Life expectancy to the thirty-ninth power	1.0	0.0	0	1
Life expectancy to the fortieth power	1.0	0.0	0	1
Life expectancy to the forty-first power	1.0	0.0	0	1
Life expectancy to the forty-second power	1.0	0.0	0	1
Life expectancy to the forty-third power	1.0	0.0	0	1
Life expectancy to the forty-fourth power	1.0	0.0	0	1
Life expectancy to the forty-fifth power	1.0	0.0	0	1
Life expectancy to the forty-sixth power	1.0	0.0	0	1
Life expectancy to the forty-seventh power	1.0	0.0	0	1
Life expectancy to the forty-eighth power	1.0	0.0	0	1
Life expectancy to the forty-ninth power	1.0	0.0	0	1
Life expectancy to the fiftieth power	1.0	0.0	0	1
Life expectancy to the fifty-first power	1.0	0.0	0	1
Life expectancy to the fifty-second power	1.0	0.0	0	1
Life expectancy to the fifty-third power	1.0	0.0	0	1
Life expectancy to the fifty-fourth power	1.0	0.0	0	1
Life expectancy to the fifty-fifth power	1.0	0.0	0	1
Life expectancy to the fifty-sixth power	1.0	0.0	0	1
Life expectancy to the fifty-seventh power	1.0	0.0	0	1
Life expectancy to the fifty-eighth power	1.0	0.0	0	1
Life expectancy to the fifty-ninth power	1.0	0.0	0	1
Life expectancy to the sixtieth power	1.0	0.0	0	1
Life expectancy to the sixty-first power	1.0	0.0	0	1
Life expectancy to the sixty-second power	1.0	0.0	0	1
Life expectancy to the sixty-third power	1.0	0.0	0	1
Life expectancy to the sixty-fourth power	1.0	0.0	0	1
Life expectancy to the sixty-fifth power	1.0	0.0	0	1
Life expectancy to the sixty-sixth power	1.0	0.0	0	1
Life expectancy to the sixty-seventh power	1.0	0.0	0	1
Life expectancy to the sixty-eighth power	1.0	0.0	0	1
Life expectancy to the sixty-ninth power	1.0	0.0	0	1
Life expectancy to the seventieth power	1.0	0.0	0	1







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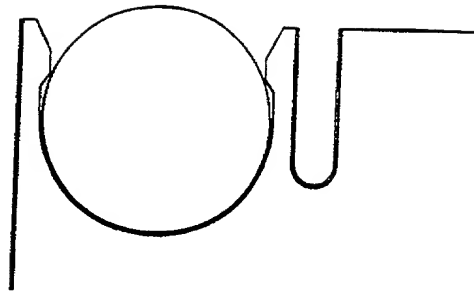


FIG. 11

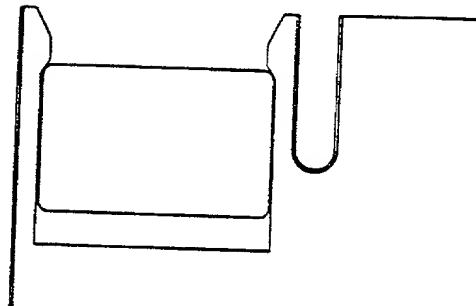


FIG.12

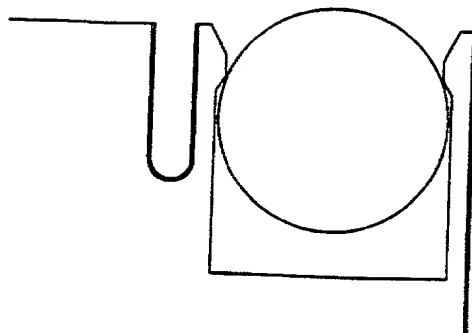


FIG. 13

Table 1. Demographic characteristics of the study population	
Age (years)	50.0 ± 10.0
Gender	
Male	100 (100%)
Female	0 (0%)
Marital status	
Married	100 (100%)
Single	0 (0%)
Divorced	0 (0%)
Widowed	0 (0%)
Education level	
High school or less	100 (100%)
College or more	0 (0%)
Occupation	
Unemployed	100 (100%)
Employed	0 (0%)
Retired	0 (0%)
Student	0 (0%)
Health status	
Good	100 (100%)
Fair	0 (0%)
Poor	0 (0%)
Very poor	0 (0%)
Smoking status	
Smoker	100 (100%)
Non-smoker	0 (0%)
Alcohol consumption	
Alcohol consumer	100 (100%)
Non-alcohol consumer	0 (0%)
Family size	
1-2	100 (100%)
3-4	0 (0%)
5-6	0 (0%)
7-8	0 (0%)
9-10	0 (0%)
11-12	0 (0%)
13-14	0 (0%)
15-16	0 (0%)
17-18	0 (0%)
19-20	0 (0%)
21-22	0 (0%)
23-24	0 (0%)
25-26	0 (0%)
27-28	0 (0%)
29-30	0 (0%)
31-32	0 (0%)
33-34	0 (0%)
35-36	0 (0%)
37-38	0 (0%)
39-40	0 (0%)
41-42	0 (0%)
43-44	0 (0%)
45-46	0 (0%)
47-48	0 (0%)
49-50	0 (0%)
51-52	0 (0%)
53-54	0 (0%)
55-56	0 (0%)
57-58	0 (0%)
59-60	0 (0%)
61-62	0 (0%)
63-64	0 (0%)
65-66	0 (0%)
67-68	0 (0%)
69-70	0 (0%)
71-72	0 (0%)
73-74	0 (0%)
75-76	0 (0%)
77-78	0 (0%)
79-80	0 (0%)
81-82	0 (0%)
83-84	0 (0%)
85-86	0 (0%)
87-88	0 (0%)
89-90	0 (0%)
91-92	0 (0%)
93-94	0 (0%)
95-96	0 (0%)
97-98	0 (0%)
99-100	0 (0%)
101-102	0 (0%)
103-104	0 (0%)
105-106	0 (0%)
107-108	0 (0%)
109-110	0 (0%)
111-112	0 (0%)
113-114	0 (0%)
115-116	0 (0%)
117-118	0 (0%)
119-120	0 (0%)
121-122	0 (0%)
123-124	0 (0%)
125-126	0 (0%)
127-128	0 (0%)
129-130	0 (0%)
131-132	0 (0%)
133-134	0 (0%)
135-136	0 (0%)
137-138	0 (0%)
139-140	0 (0%)
141-142	0 (0%)
143-144	0 (0%)
145-146	0 (0%)
147-148	0 (0%)
149-150	0 (0%)
151-152	0 (0%)
153-154	0 (0%)
155-156	0 (0%)
157-158	0 (0%)
159-160	0 (0%)
161-162	0 (0%)
163-164	0 (0%)
165-166	0 (0%)
167-168	0 (0%)
169-170	0 (0%)
171-172	0 (0%)
173-174	0 (0%)
175-176	0 (0%)
177-178	0 (0%)
179-180	0 (0%)
181-182	0 (0%)
183-184	0 (0%)
185-186	0 (0%)
187-188	0 (0%)
189-190	0 (0%)
191-192	0 (0%)
193-194	0 (0%)
195-196	0 (0%)
197-198	0 (0%)
199-200	0 (0%)

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**SUBSTITUTE SHEET (RULE 26)**

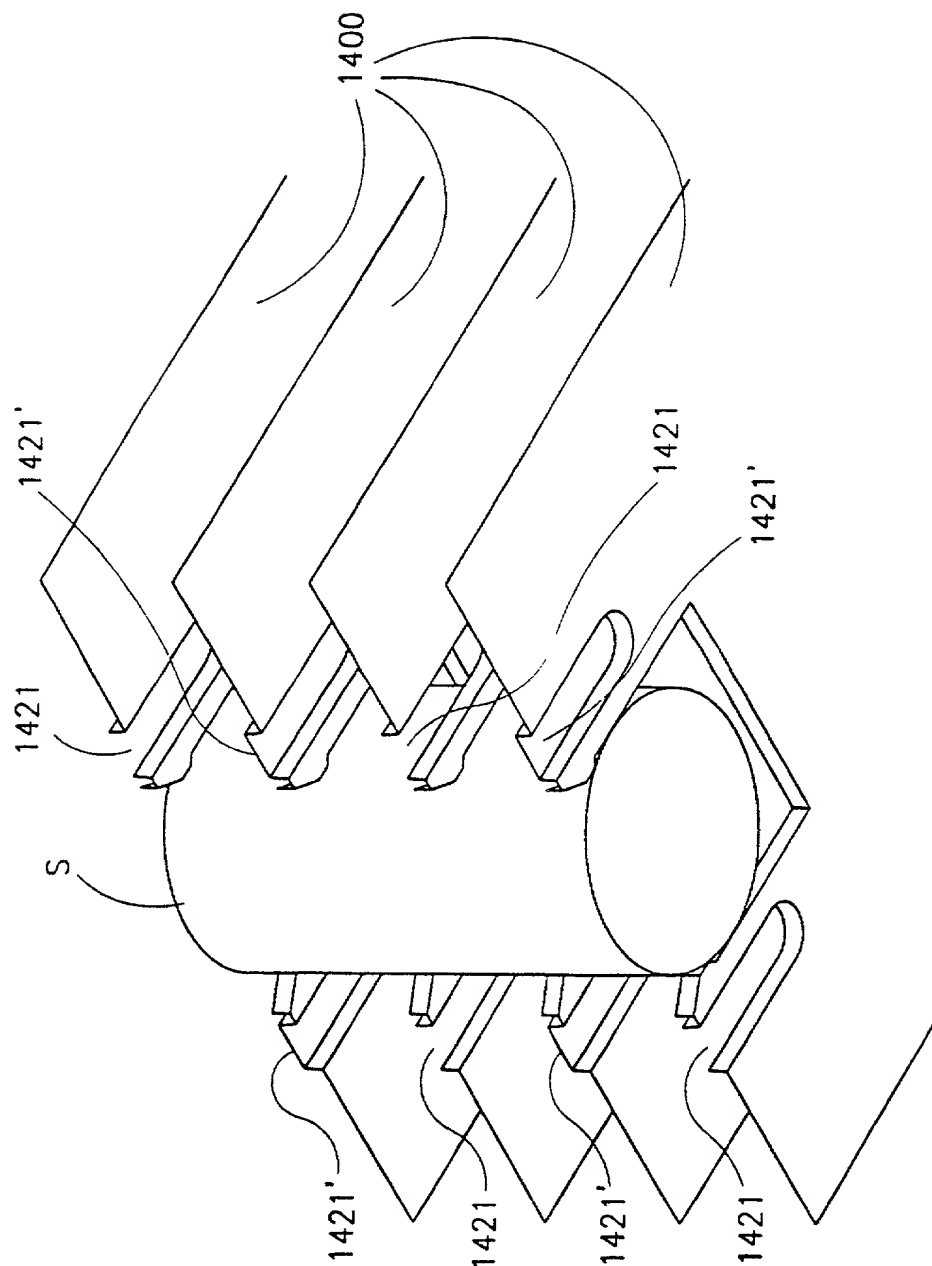


FIG. 15A

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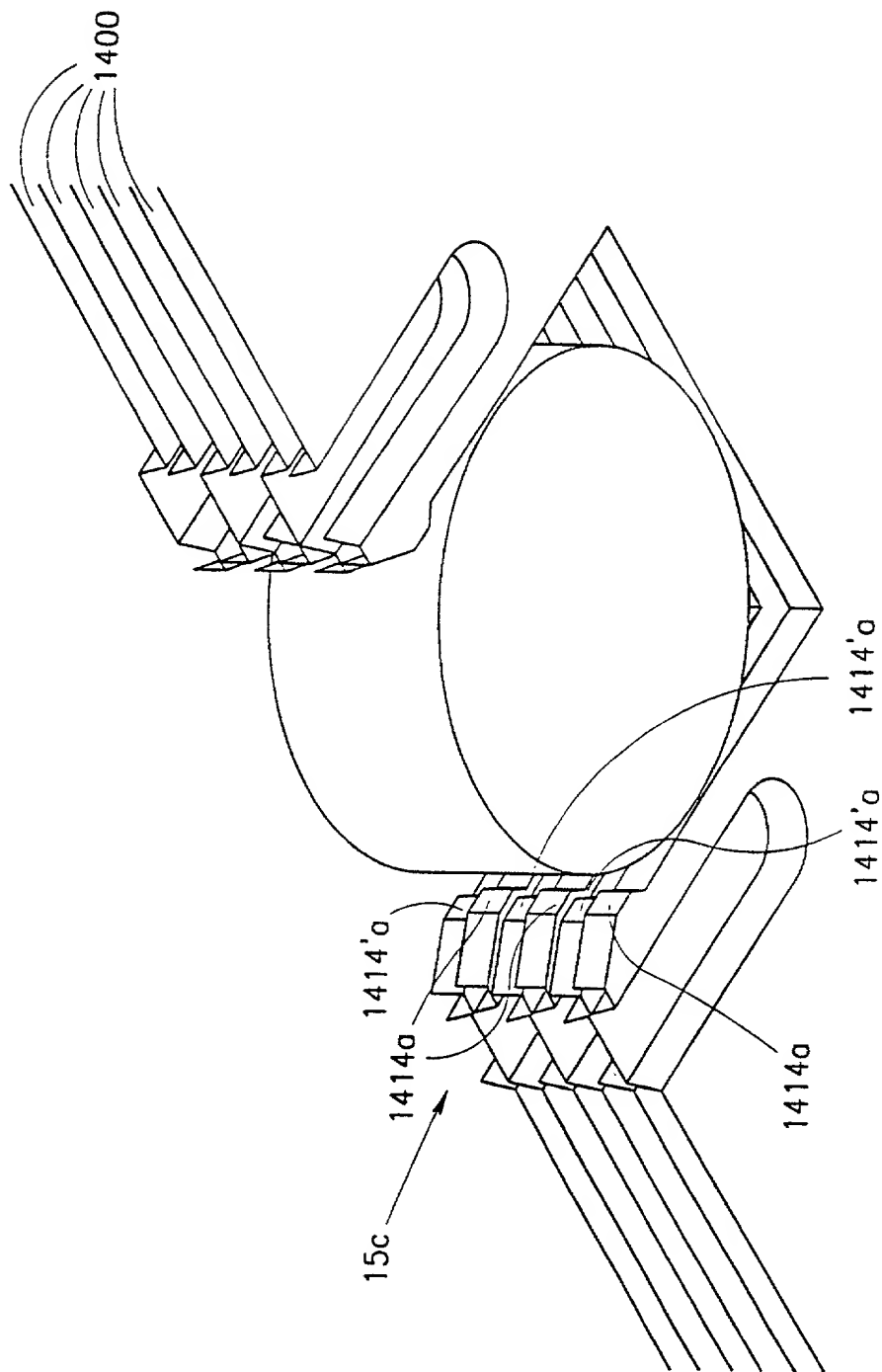


FIG. 15B

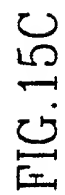
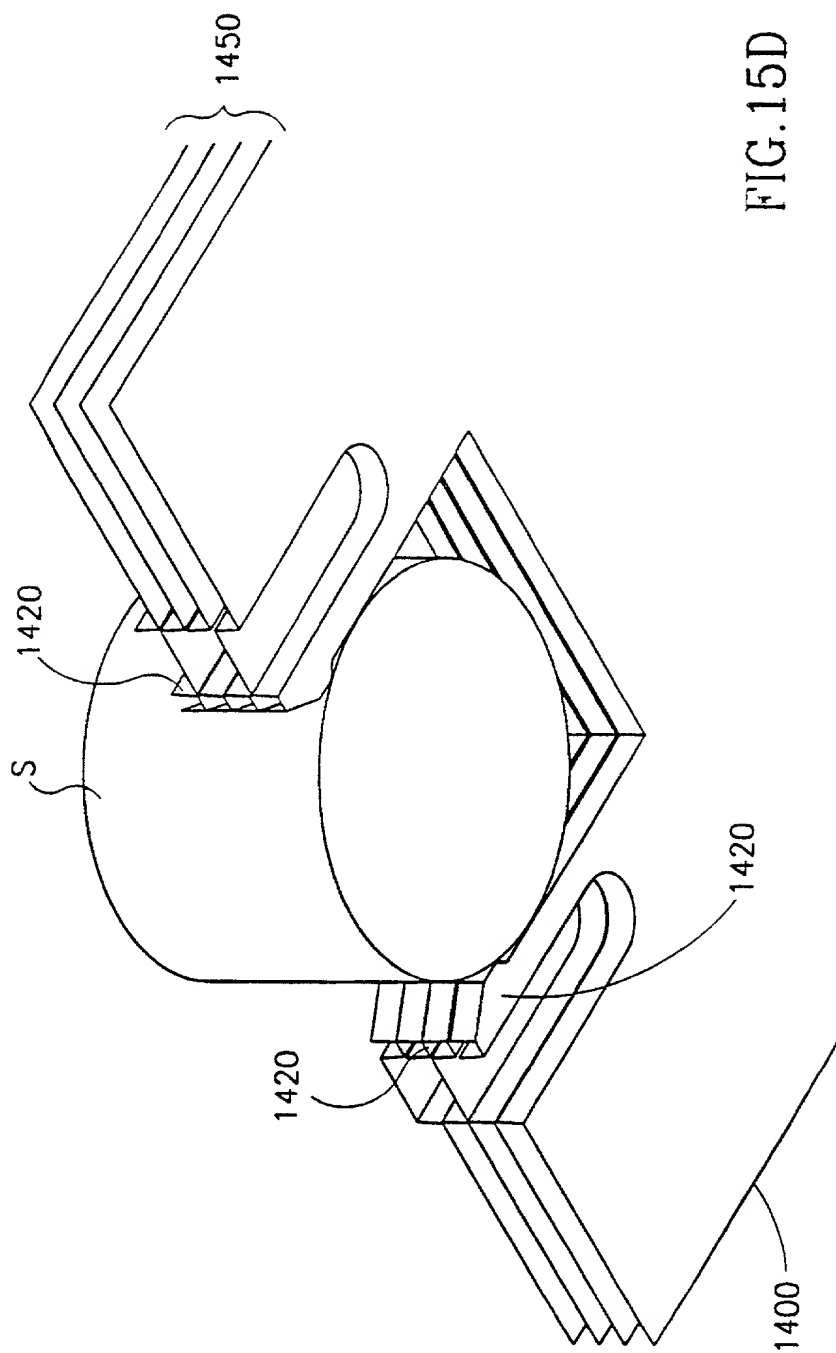


FIG. 15C

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SUBSTITUTE SHEET (RULE 26)

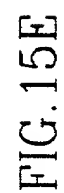


FIG. 15E

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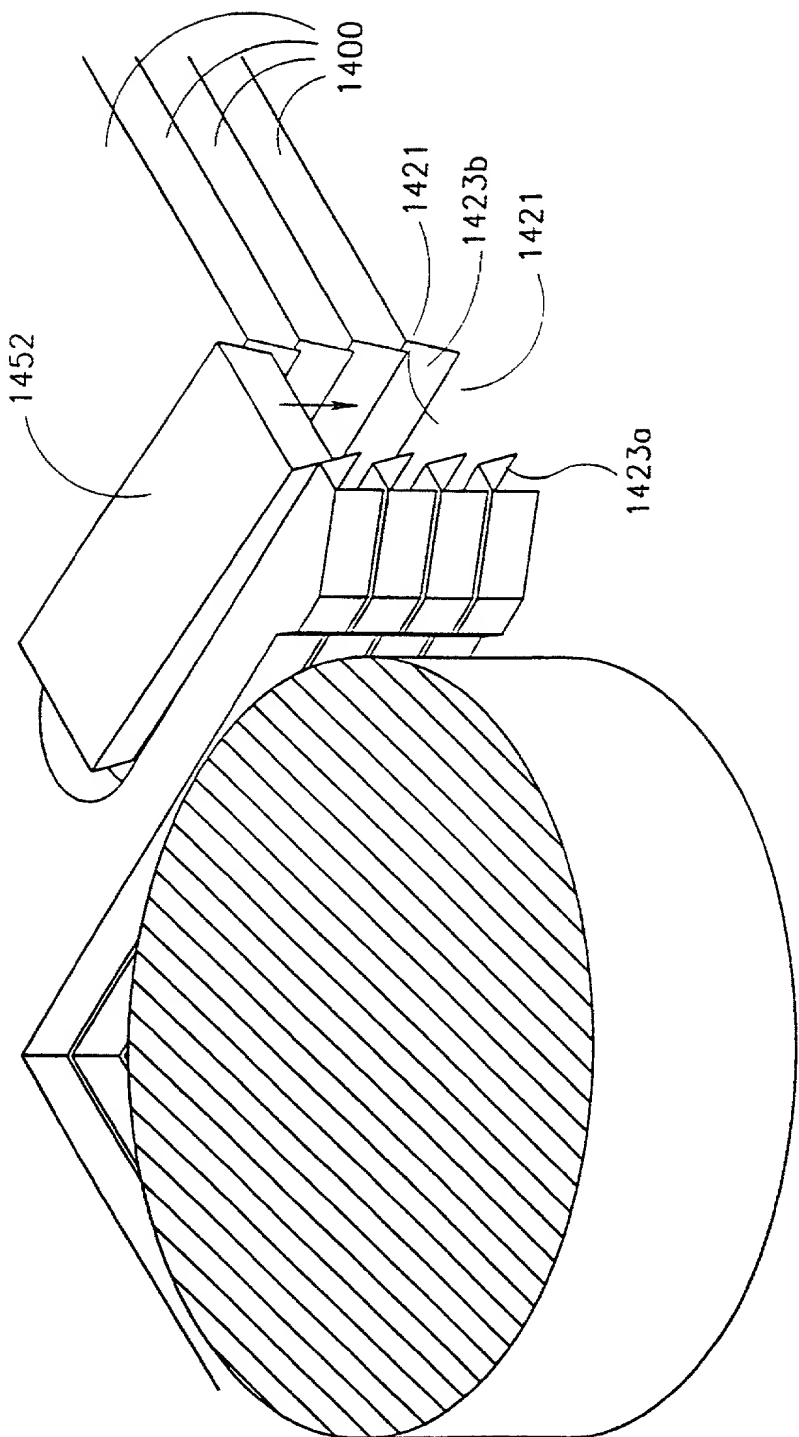
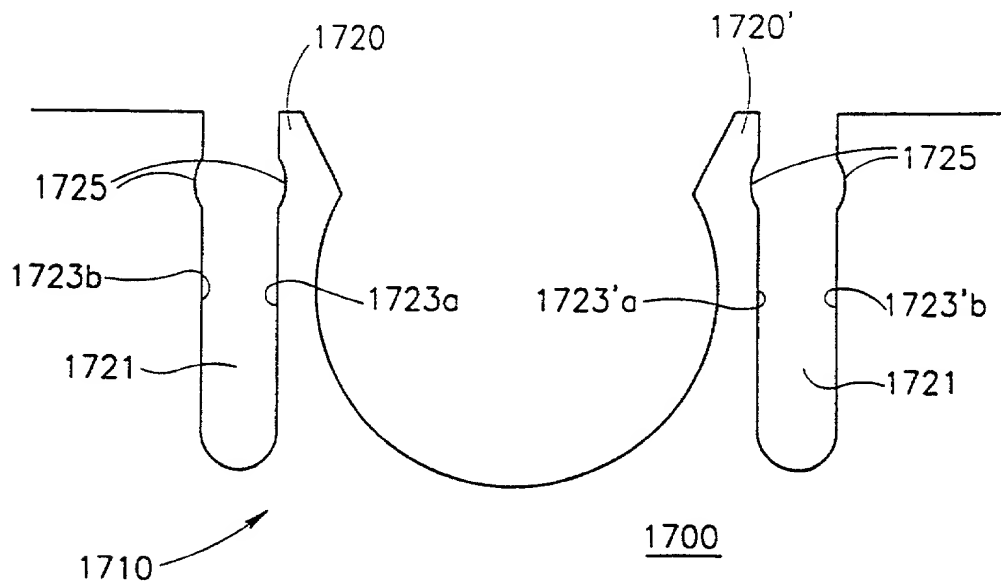
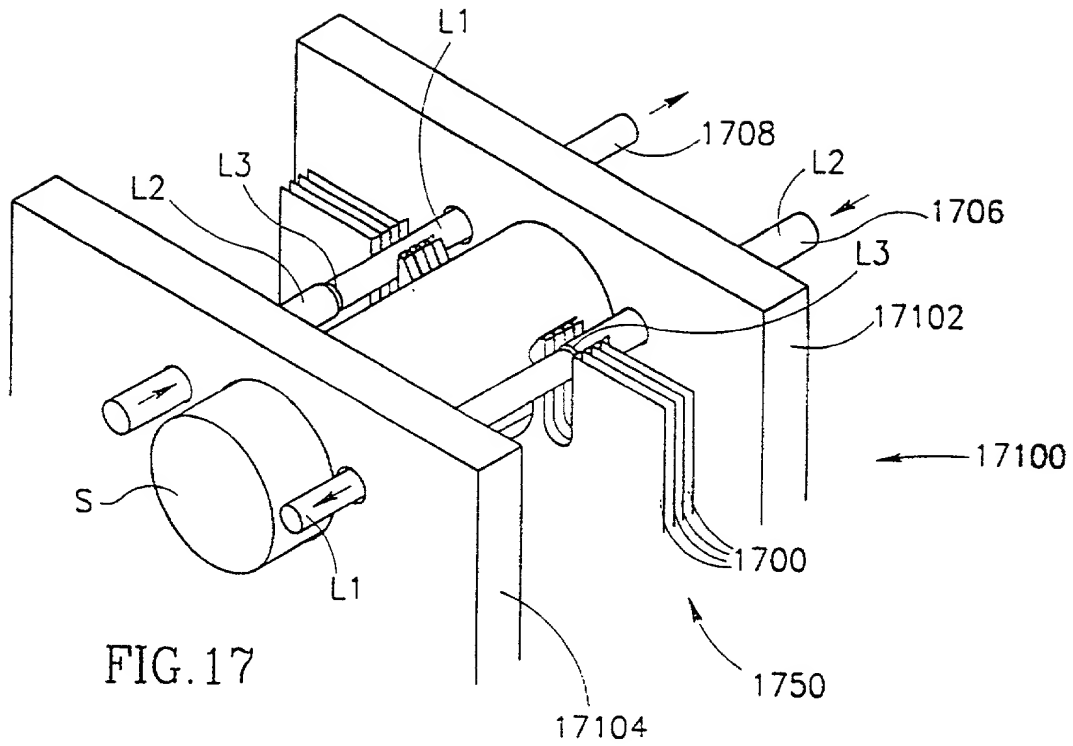


FIG. 16



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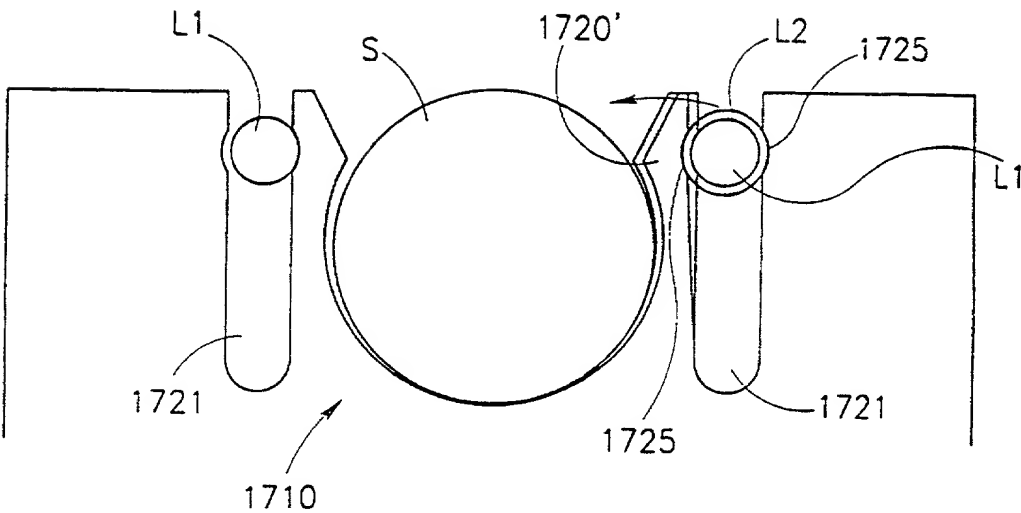


FIG. 19A

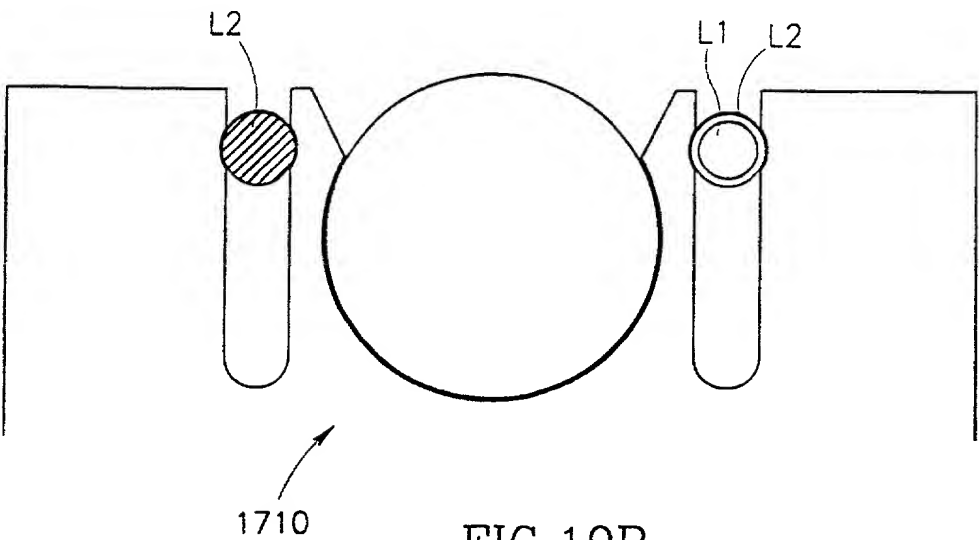
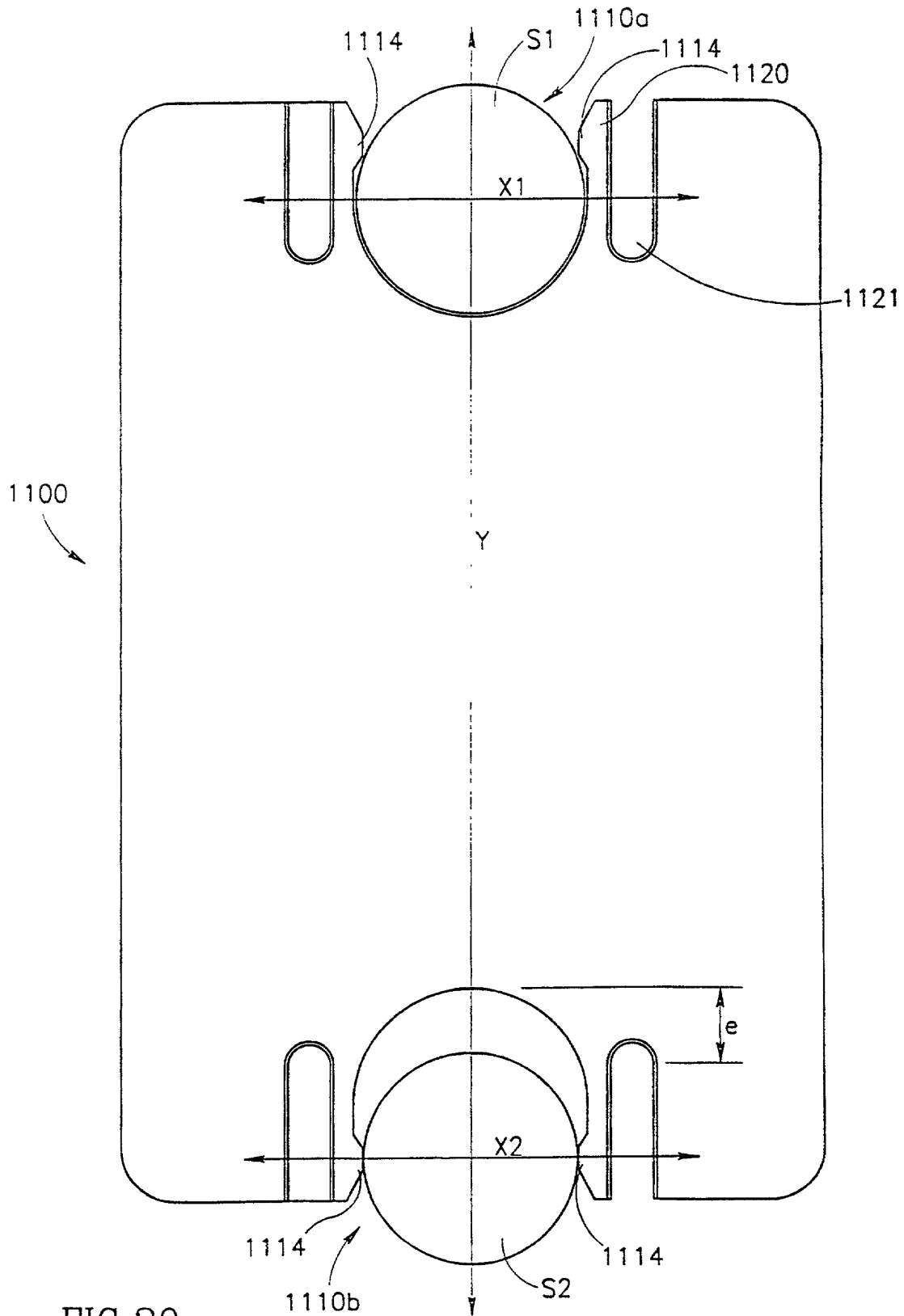


FIG. 19B

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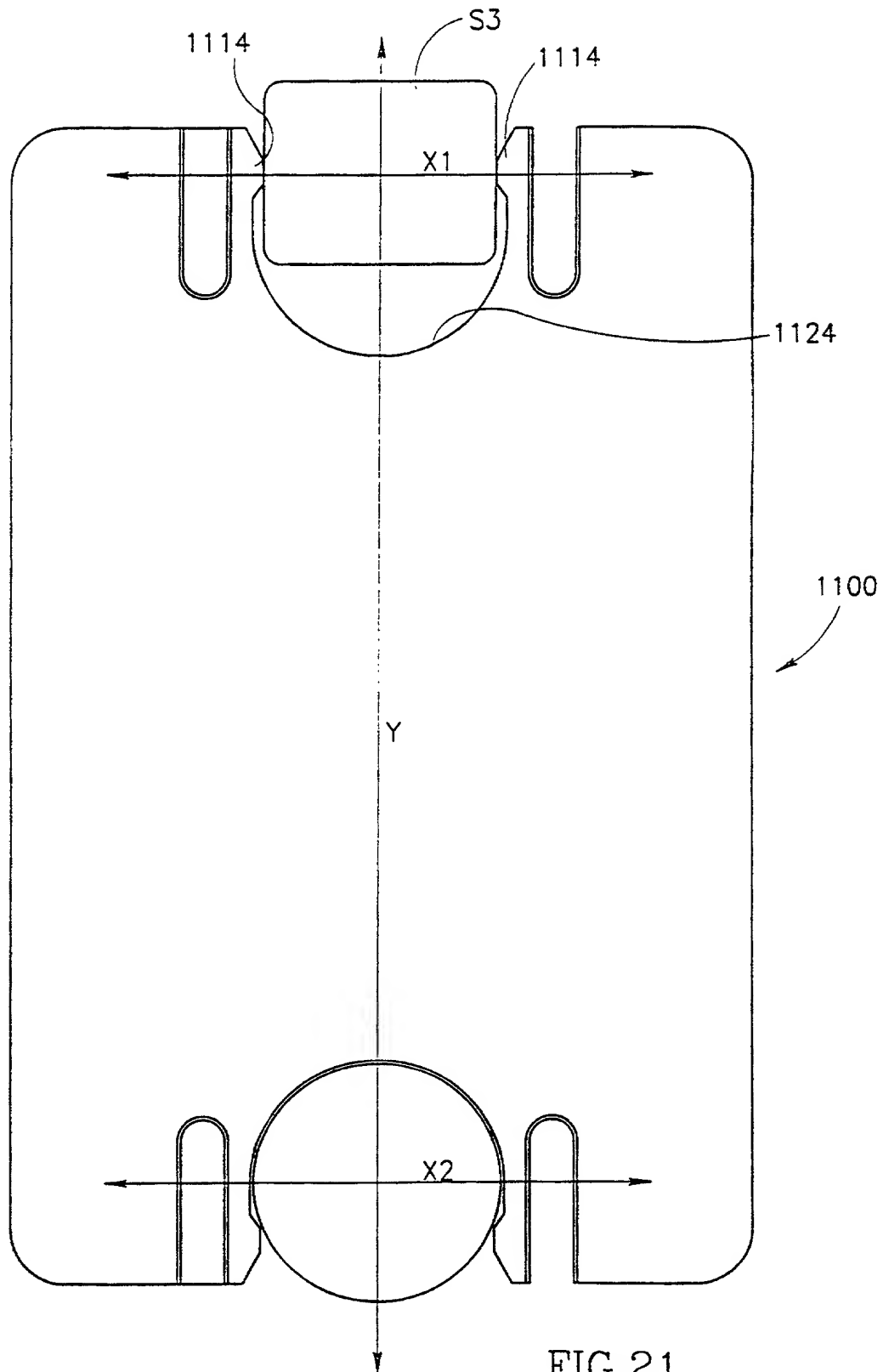


FIG. 21

**RULE 63 (37 C.F.R. 1.03)**  
**INVENTORS DECLARATION FOR PATENT APPLICATION**  
**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

As a below named inventor, I hereby declare that my residence, post office address and citizenship are as stated below next to my name, and I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

FLAT PLATE HEAT EXCHANGER AND FLAT PLATE THEREFOR

the specification of which (check applicable box(es)):

☐ is attached hereto

☐ was filed on \_\_\_\_\_

as U.S. Application Serial No. \_\_\_\_\_

(Atty Dkt. No. 2111-15)

☒ was filed as PCT International application No. \_\_\_\_\_

PCT/IL99/00024

on 14 January 1999

And (if applicable to U.S. or PCT application) was amended on \_\_\_\_\_

13 July 2000

I hereby state that I have reviewed and understand the contents of the above identified application, including the claims, as amended by any amendment referred to above. I acknowledge the duty to disclose information which is material to the patentability of this application in accordance with 37 C.F.R. 1.56. I hereby claim foreign priority benefits under 35 U.S.C. 119/365 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed or, if no priority is claimed, before the filing date of this application:

Priority Foreign Application(s):

Application Number  
122956

Country  
Israel

Day/Month/Year Filed  
15 January 1998

I hereby claim the benefit under 35 U.S.C. §119(a) of any United States provisional application(s) listed below.

Application Number \_\_\_\_\_

Date/Month/Year Filed \_\_\_\_\_

I hereby claim the benefit under 35 U.S.C. 120/365 of all prior United States and PCT international applications listed above or below and, insofar as the subject matter of each of the claims of this application is not disclosed in such prior applications in the manner provided by the first paragraph of 35 U.S.C. 112, I acknowledge the duty to disclose material information as defined in 37 C.F.R. 1.56 which accrued between the filing date of the prior applications and the national or PCT international filing date of this application:

Prior U.S./PCT Application(s):

Application Serial No.  
PCT/IL98/00024

Day/Month/Year Filed  
14 January 1999

Status: patented  
pending, abandoned

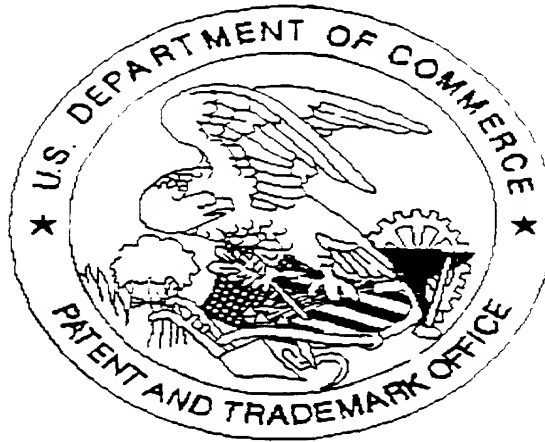
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon. And on behalf of the owner(s) hereof, I hereby appoint NIXON & VANDERHYE P.C., 1100 North Glebe Rd., 8<sup>th</sup> Floor, Arlington, VA 22201-4714, telephone number (703) 816-4000 (to whom all communications are to be directed), and the following attorneys thereof (of the same address) individually and collectively owner's/owners' attorneys to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith and with the resulting patent: Arthur R. Crawford, 25327; Larry S. Nixon, 25540; Robert A. Vanderhye, 27076; James T. Hosmer, 30184; Robert W. Faris, 31352; Richard G. Besha, 22770; Mark E. Nusbaum, 32348; Michael J. Keenan, 32106; Bryan H. Davidson, 30251; Stanley C. Specner, 27383; Leonard C. Mitchard, 29008; Duane M. Byers, 33563; Jeffrey H. Nelson, 30481; John R. Lastova, 33148; H. Warren Burnam, Jr. 29366; Thomas E. Byrne, 32205; Mary J. Wilson, 32955; J. Scott Davidson, 33489; Alan M. Kagen, 36178; Robert A. Meier, 38834; S. J. Sadoff, 35593; James D. Berquist, 34725; Updeep S. Gill, 37334; Michael J. Shea, 34725; Donald L. Jackson, 41090; Michelle N. Lester, 32331; Frank P. Presta, 18828; Joseph S. Presta, 35329; Joseph A. Rhos, 37515. I also authorize Nixon & Vanderhye to delete any attorney names/numbers no longer with the firm and to act and rely solely on instructions directly communicated from the person, assignee, attorney, firm, or other organization sending instructions to Nixon & Vanderhye on behalf of the owner(s).

1. Inventor's Signature: P Seidel Date: 13.7.00  
 Inventor: P Seidel (first) MI (last) SEIDEL (citizenship) Israel  
 Residence: (city) Motza Ilit (state/country) Israel  
 Post Office Address: Ma'ale HaOren Street 25, Motza Ilit, Israel  
 (Zip Code) 90820

2. Inventor's Signature: \_\_\_\_\_ Date: \_\_\_\_\_  
 Inventor: \_\_\_\_\_ (first) MI (last) \_\_\_\_\_ (citizenship) \_\_\_\_\_  
 Residence: (city) \_\_\_\_\_ (state/country) \_\_\_\_\_  
 Post Office Address: \_\_\_\_\_  
 (Zip Code) \_\_\_\_\_

FOR ADDITIONAL INVENTORS, check box ☐ and attach sheet with same information and signature and date for each.

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